



SAFETY DATA SHEET

XT 20069/2

1. Identification of the substance/preparation and company/undertaking

Identification of the substance or preparation

Product name : XT 20069/2
 Code : 060770
 Use of the substance/preparation : HOT-MELT GLUE

Company/undertaking identification

Manufacturer : BOSTIK SA
 Immeuble IRIS
 92062 PARIS LA DEFENSE Cedex
 FRANCE

Telephone no. : + 33 (0) 1 47 96 94 65

Fax no. : + 33 (0) 1 47 96 96 90

Emergency telephone number : + 33 (0) 1 45 42 59 59

2. Composition/information on ingredients

Substance/preparation : Preparation

Nature of material : Adhesive.

Within the present knowledge of the supplier, this product does not contain any hazardous ingredients in quantities requiring reporting in this section, in accordance with EU or national regulations.

3. Hazards identification

The preparation is not classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Not classified.

Specific hazard : Heated material can cause thermal burns.

See section 11 for more detailed information on health effects and symptoms.

4. First-aid measures

First-aid measures

Inhalation : Move exposed person to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Obtain medical attention if symptoms occur. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Ingestion : Wash out mouth with water. Remove dentures if any. Move exposed person to fresh air. Keep person warm and at rest. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Obtain medical attention if symptoms occur. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Obtain medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Eye contact : Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

See section 11 for more detailed information on health effects and symptoms.

5. Fire-fighting measures

Extinguishing media

Suitable : Use an extinguishing agent suitable for the surrounding fire.

Not suitable : None known.

Special exposure hazards : No specific hazard.

Hazardous thermal decomposition products : These products are carbon oxides (CO, CO₂).

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions : Immediately contact emergency personnel. Keep unnecessary personnel away. Use suitable protective equipment.

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Methods for cleaning up : If emergency personnel are unavailable, vacuum or carefully scoop up spilt material and place in an appropriate container for disposal by incineration. Avoid creating dusty conditions and prevent wind dispersal.

7. Handling and storage

Handling : Wash thoroughly after handling.

Recommended usage temperature : 150°C to 170°C

Specific hazard : Contact with hot material causes thermal skin burns.

Storage : Keep container tightly closed. Keep container in a cool, well-ventilated area.

Packaging materials

Recommended : Use original container.

8. Exposure controls/personal protection

Exposure limit values :

Exposure controls : Not available.

Occupational exposure controls : No special ventilation requirements. Good general ventilation should be sufficient to control airborne levels. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Respiratory protection : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

When handling hot material, wear heat-resistant protective gloves that are able to withstand the temperature of molten product.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.

Skin protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

General information

Appearance

Physical state : Solid. (Plastic mass.)
Colour : Off-white.
Odour : Slight

Important health, safety and environmental information

Melting point : 80 to 155°C (176 to 311°F) based on data for: 1-butene, polymer with ethene and 1-propene. Weighted average: 112.54°C (234.6°F)
Flash point : The lowest known value is Closed cup: >200°C (392°F). (paraffin)
Pour point : 100°C to 120°C
Relative density : 0.95 g/cm³ (23°C / 73.4°F)
Solubility : Insoluble in cold water, hot water.
Dispersibility properties : Not dispersible in cold water, hot water.

Other information

Auto-ignition temperature : The lowest known value is >350°C (662°F) (1-butene, polymer with ethene and 1-propene).

10. Stability and reactivity

Stability : The product is stable.

11. Toxicological information

Potential acute health effects

Inhalation : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Eye contact : No known significant effects or critical hazards.

Potential chronic health effects

Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Inhalation : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.
Skin : No known significant effects or critical hazards.

12. Ecological information

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 91/689/EEC.

14. Transport information

International transport regulations

Regulatory information	UN number	Proper shipping name	Class	Packing group	Label	Additional information
ADR/RID Class	Not regulated.	-	-	-		-
ADNR Class	Not regulated.	-	-	-		-
IMDG Class	Not regulated.	-	-	-		-
IATA Class	Not regulated.	-	-	-		-

15. Regulatory information

EU regulations

- Risk phrases** : This product is not classified according to EU legislation.
- Product use** : Classification and labelling have been performed according to EU Directives 67/548/EEC and 1999/45/EC (including amendments) and the intended use.
- Industrial applications.

Other EU regulations

16. Other information

History

- Date of printing** : 04/06/2007.
- Validation date** : 04/06/2007.
- Date of previous issue** : No previous validation.
- Version** : 1

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein we cannot guarantee that these are the only hazards that exist.