



Laminating

Bostik offers a comprehensive product range for corrugated board and compact cardboard.

Our adhesives are designed for high speed, state of the art, paper converting production lines.



Corrugated board laminating: water-based adhesives

	Product	Base	Viscosity at 23°C (mPa.s)	Solid content (%)	Properties
Standard application	SUBO DK 33	filled PVAc	3000-4000	49-53.5	Standard cardboard Suitable up to 120m / min Various types of kraft cardboard Very good initial tack Fast setting time
	SUBO DL 20	PVAc	1800-2900	46-50.5	Difficult substrates (rigid or treated kraft cardboard) Suitable up to 150m / min Very good initial tack Fast setting time

Compact board laminating: water-based adhesives

	Product	Base	Viscosity at 23°C (mPa.s)	Solid content (%)	Applications
Paper / compact board	SUBO DF 02	PVAc	250-450	37-42	Standard paper on cardboard - Easy flowing for paper converting machine - Application by roller / ball pen
	SUBO DH 27	Filled PVAc	1500-2000	37.5-40.5	Standard paper on cardboard - Fast setting time - Long open time - Standard application with double roller
Film / compact board	Colflex 64800	Acrylic	2400	53-55	PE or OPP or metallised film on cardboard Long open time - Good tack Application by double roller

* PVAc - Polyvinyl acetate

BOSTIK ADHESIVES AND SEALANTS

Bostik is a world leader in adhesives and sealants.



Bostik serves 3 majors markets: Consumer, Construction and Industry. Bostik offers a comprehensive range of adhesives for industrial use. Our adhesives meet all requirements and specific needs of this market: high-speed lines, thermal resistance, limited maintenance and cleaning, bonding to difficult substrates, etc. We have a market-leader expertise in the adhesive and sealant technology field, therefore we are able to offer numerous technologies: water-, solvent- or SMP-based adhesives, hot melt, reactive adhesives, polyurethane adhesives, etc.

Bostik serves your every need.